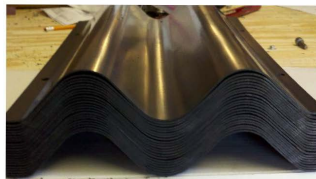


Metal Rods & Tube Spacers

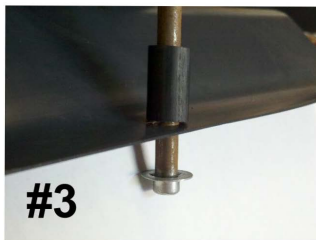
- #1 Unpack the vanes keeping them in the same order as packed
- #2 Place a cap nut firmly on the end of each rod. (use a nut driver to hammer on caps)
- #3 Stand rods upright with cap nuts on the bottom and place one vane onto all rods.
- #4 Place on tube spacer on each of the rods. Place another vane on top of the spacers.
- #5 Continue step #4.
- #6 When all vanes are used secure a cap nut firmly on the ends of each rod. A 3/8" inch spacer may be needed at the end. (Start with a vane, finish with a vane.)
- #7 Turn the assembled units so the vanes are vertical, then install. Rods are the correct length and require no cutting.



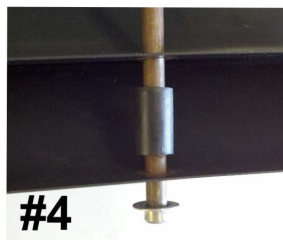
#1



#2



#3



#4



#5



#6